

### White Label Technology

**Bondchem WS31** is produced from our latest non-hazardous technology, incorporating a bespoke group of high purity raw materials. This unique future-proof technology ensures that the product label requires no hazard symbols or risk and safety phrases, and enables the product to comply with even the most stringent health and safety requirements.

### Product Description

**Bondchem WS31** is a medium strength high viscosity anaerobic sealant, or gasket maker. **WS31** provides resistance to low pressures immediately after assembly of the mating flange faces. **WS31** is also thixotropic, which reduces the migration of the liquid adhesive following application onto the component surface.

### Typical Applications

**Bondchem WS31** is designed to seal the joint between metal faces and flanges, such as valve covers, water pumps and gearbox casings. **WS31** can be used with or without pre-cut, pre-formed gaskets.

### Instructions For Use

1. For best results clean all surfaces with a cleaning solvent and allow to dry.
2. If the metal is inactive (see Compatibility Chart) apply suitable **Bondchem primer**.
3. Apply a continuous bead of **WS31** to one of the mating metal faces.
4. Use suitable methods to assemble components, and tighten quickly to avoid shimming.
5. If required, run a low pressure test to confirm a full seal has been made, before the product is left to cure. For ultimate pressure and solvent resistance, allow the material to cure fully prior to use.

### Properties of Uncured Material

Resin	Dimethacrylate
Colour	Orange
Viscosity @ 20°C Brookfield Spindle 5 @ 20rpm	23,000-35,000 cps
Cure System	Anaerobic

### Performance of Cured Material

Fixture Time	< 12 minutes @ 22°C
Fixture Time with Activator	<10 Minutes
Full Cure Time	24 hours @ 22°C
Temperature Range	-53°C to 120°C
Breakaway Torque	6Nm
Prevailing Torque	4Nm

### Packaging

**Bondchem WS31** is available in 50ml and 250ml LDPE tubes. In addition, we can offer automated dispensing lines for the bulk dispensing of this material.

### Storage & Shelflife

**Bondchem WS31** should be stored in a cool dry area, out of direct sunlight. Stored correctly, this grade can offer a 12 month shelf life from manufacture.

### Health and Safety in Use

In case of contact with the skin, wash immediately with plenty of water. For full Health and Safety information please consult the MSDS.