# Bondchem

# **Technical Datasheet WS24**

# **Product Description**

Bondchem WS24 is a flexible slow curing pipe-sealant, that provides a non-shrink, instant low pressure seal on tightened fittings of up to 150psi. Once fully cured, this grade can resist pressures of up to 10,000psi, whilst maintaining a vibration proof seal that is resistant to most chemicals and corrosion. This grade is designed to offer a controlled low to medium break strength, to allow component disassembly.

# **Typical Applications**

Bondchem WS24 is designed for the locking and sealing of metal pipes and fittings, and is used as a form in place gasket for pumps, thermostats, compressors, transmission housings and axle covers.

#### **Instructions For Use**

- 1. For best results clean all surfaces with a cleaning solvent and allow to dry.
- 2. If the metal is inactive (see Compatibility Chart), apply suitable Bondchem primer.
- 3. Apply a bead of adhesive around the leading 2nd and 3rd threads of the male fitting (this prevents uncured sealant from entering the system by not filling the first thread).
- 4. Ensure the applied material fully fills all covered voids.
- 5. Use suitable methods to assemble components, and tighten to required torque level.
- 6. For ultimate pressure and solvent resistance allow the material to cure fully prior to use.

### **Properties of Uncured Material**

Resin	Dimethacrylate
Colour	Purple
Viscosity @ 20°C	
Brookfield Sp 7 @ 5rpm	150,000 – 375,000 cps
Cure System	Anaerobic

#### **Performance of Cured Material**

Fixture Time	30 Minutes @ 20°C
Fixture Time with Activator	<10 Minutes
Full Cure Time	24 hours @ 22°C
Temperature Range	-53°C to 148°C
Pressure Resistance	10,000psi
Typical Breakaway Strength	6 Nm
Typical Prevailing Strength	5 Nm

#### Packaging

Bondchem WS24 is available in 50ml and 250ml LDPE tubes. In addition, we can offer automated dispensing lines for the bulk dispensing of this material.

## Storage & Shelflife

Bondchem WS24 should be stored in a cool dry area, out of direct sunlight. Stored correctly, this grade can offer a 12 month shelf life from manufacture.

#### Health and Safety in Use

In case of contact with the skin, wash immediately with plenty of water. For full Health and Safety information please consult the MSDS.

The data, information and values contained in this Technical Data Sheet has been obtained by conducting various tests in a controlled laboratory environment, and should be used for guidance purposes only. Although we believe them to be reliable and accurate, users should always conduct their own tests in their specific working conditions to ensure that the product is suitable and effective for use. It is the users sole responsibility to determine the suitability of the product for the application. Bondchem Ltd cannot be held responsible for the results of procedures undertaken elsewhere, nor for the safeguarding of personnel or property, all of which is the duty of the user. Suitability of products or methods is discretionary. Therefore, warrantees or implied usage obligations should not be attributed to, and are not the responsibility of, Bondchem Ltd. Bondchem Ltd are not reliable for any financial loss or other damages incurred by the user as a result of the use of this product.

