

Product Description

Bondchem C10 is a toughened cyanoacrylate, formulated to provide high peel strength and shock resistance on a wide variety of substrates. This single component adhesive has an active cure mechanism, which when pressed into a thin film between two surfaces, will cure almost instantaneously to form a toughened flexible thermoplastic.

Typical Applications

Bondchem C10 is used in a huge cross section of industrial applications. From OEM to MRO industries, this grade can be used on a variety of plastic, rubber and metal bonding applications including automotive, white goods and furniture manufacturing. Typical examples are shown below:

- Bonding centre consoles, dashboards and weather stripping
- Bonding identification tags to equipment
- Bonding rubber pads to equipment base or legs
- Bonding components in a speaker cone
- Bonding leather and rubber during shoe manufacture

Instructions For Use

1. For best results clean all surfaces with a suitable cleaning solvent and allow to dry fully.
2. Apply adhesive to one of the mating parts and assemble carefully.
3. Allow to cure fully before applying load.
4. Excess adhesive can be carefully cleaned up with cleaning solvents such as acetone.

Properties of Uncured Material

Resin	Ethyl Cyanoacrylate
Appearance	Black liquid
Viscosity @ 25°C	
Brookfield Sp 3 @ 20rpm	4,000-5,000cps
Cure System	Humidity

Performance of Cured Material

Fixture Speed	< 90 seconds @ 20°C
Full Cure Time	24 hours @ 20°C
Typical Strength	15 to 30 N/mm ²
Gap Fill	0.1mm
Temperature Range	-55°C to 82°C

Packaging

Bondchem C10 is available in 20g, 50g and 500g HDPE bottles. In addition, we can offer automated dispensing lines for the bulk dispensing of this material.

Storage & Shelflife

Bondchem C10 should be stored unopened in a cool dry location, out of direct sunlight. Stored correctly, this grade can offer a 12 month shelf life from manufacture.

Health and Safety in Use

Bondchem C10 is an ethyl cyanoacrylate, and can bond skin and eyelids in seconds. This grade should not be used without consulting the MSDS, which contains full information regarding the use of this product, including Transport, Disposal, Toxicological, Exposure Controls, Accidental Release and First Aid measures essential to the safe use of this product.